



90-6102
Revised
6.24.05

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PRO COMP SUSPENSION

Suspension Systems that Work!

**INSTALLATION
INSTRUCTIONS**

**Part # 90-6102
GM 2 Bolt Idler Arm
Spacer Kit**

PARTS LIST:

ITEM#	DESCRIPTION	QTY.
90-2122	Sway Bar Extension	2
90-6065	Hardware Pack Containing:	
90-1010	Brkt, Sway Bar Front Mount	2
117300007	Washer, Retainer	4
45359	Hourglass Bushing, Black	2
61150	Sleeve, 5/8" x 1.48" Lg.	2
90-2039	Sleeve, 5/8" x .25 Lg.	2
8337-1	3/8" SAE Hex Nut	2
90-6024	Hardware Pack Containing:	
70-0371501500	3/8" x 1 1/2" USS Gd 5	2
70-0372501500	3/8" x 2 1/2" Gd 5 Hex Bolt	2
72-03700100512	3/8" USS Gd 5 Nyloc Nut	4
73-03700030	3/8" SAE Flat Washer	4
73-03700042	3/8" USS Hardened Flat Washer	2

INSTRUCTIONS:

- 1) Remove the two mounting bolts that secure the idler arm. It may be necessary to move the inner fender to obtain access to the holes on the outside of the frame.
- 2) Separate the idler arm from the steering link. Use a tie rod removal tool.
- 3) Drill out the two mounting holes in the idler arm to **1/2"**. The holes in the frame may also need to be enlarged.
- 4) Position spacer and idler arm inside frame and install bolts, nuts and washers. Torque bolts to 75 ft./lbs.